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Type 702071/72/74 Compact controller with timer and ramp function

Type 702071/ ...

Type 702072/ ...

Type 702074/ ...

Brief description

This series of controllers consists of three, freely configurable and universally applicable compact controllers in various DIN formats for controlling temperature, pressure and other process variables. The main areas of application are heating cabinets, temperature stabilizing and cooling systems, drying and freezing systems and laboratory furnaces and sterilizers in the food, plastics and packaging industries.

With all models, one red and one green seven-segment LED display are used to display process values and parameters. There are a further seven LEDs available to display switch positions, manual mode, ramp function and timer mode. Operation is by four keys on the front panel.

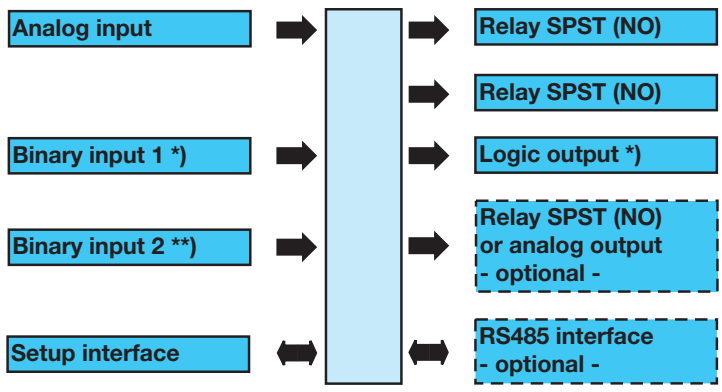
Depending on the hardware configuration, the instruments can be used as 2-state controllers, 3-state controllers, modulating controllers or continuous controllers. Self-optimization, ramp function with adjustable gradients, manual mode, power ON delay, two limit comparators, extensive timer functions and a service counter are included, even in the basic version.

Each instrument has a universal measurement input for a resistance thermometer, a thermocouple and standard signals (current, voltage); linearizations of more than 20 sensors are stored. All types are equipped with at maximum two binary inputs, one logic output and two relay outputs. In addition every type can optionally be delivered with a third relay output or an analog output.

A setup interface is available as standard for configuration with the setup program (option). The instruments can be integrated into a data network (Modbus) via an optional RS485 interface.

Electrical connection is at the rear, via screw terminals (pluggable terminal strips).

Block structure



*) alternative at type 702071
**) alternative to input 0/2...10V

Features

- Programmable user level
- Setpoint changeover
- Ramp function
- Power ON delay
- 2 limit comparators
- Timer function
- Self-optimization
- Service counter
- Fast, user-friendly configuration with the setup program (accessory)
- RS485 interface (optional)
- cULus approval applied for

Self-optimization

Standard features include tried and tested self-optimization (oscillatory method), which makes it possible for the controller to be matched to the control loop by a user who is not a control technology expert. The response of the control loop to specific changes in the manipulating variables is evaluated and the controller parameters of proportional band, reset time, derivative time, cycle time and filter time constant are calculated.

User level

Parameters which are frequently changed by the user can be combined at the specially created user level (in the setup program). The operating level available as a factory setting is then hidden.

Binary functions

- Start/cancel self-optimization
- Change to manual mode
- Manual mode locking
- Controller off/on
- Hold/cancel/reset ramp
- Setpoint changeover
- Keyboard/level inhibit
- Display off
- Acknowledge limit comparators
- Acknowledge timer
- Start/hold/cancel timer

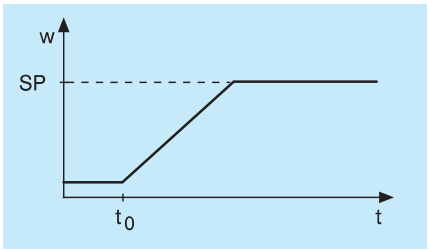
The binary functions can be combined with one another (in the setup program).

Functions of the outputs

- Analog input variable
- Process value, setpoint
- Ramp end value, setpoint
- Output level, controller outputs
- Timer runtime/time remaining
- Binary inputs
- Limit comparators
- Timer signals
- Tolerance band signal
- Ramp end signal
- Service alarm

Ramp function

The ramp function allows a defined approach of the process value from time t_0 to the setpoint SP. The slope is set by a gradient (Kelvin per minute, per hour or per day) at the configuration level. It is active rising or falling, when the setpoint changes. When the supply voltage is switched on, the ramp function starts with the current process value.



Timer

The timer signal can be switched to the binary outputs or processed internally. This allows implementation of time-dependent functions, such as time-limited control or setpoint changeover.
In addition, a time can be specified after the timer ends, to output a time-limited signal after the timer has expired or to specify the duration of time-delayed control.

Service counter

The service counter can monitor the ON period or the switching frequency of a binary signal (of a relay, for example). If a defined limit is exceeded, a signal is generated that can be output at a binary output.

Interfaces

Setup interface

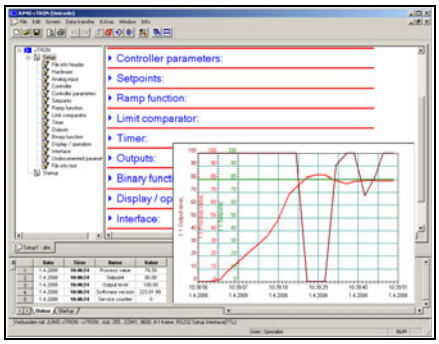
The instrument has a setup interface available as standard. Use this, together with the setup program (accessory) and a setup interface (accessory) to configure the instrument.

RS485 interface

The serial interface is used for communication with higher-level (supervisory) systems.
The Modbus protocol is used for transmission.

Setup program

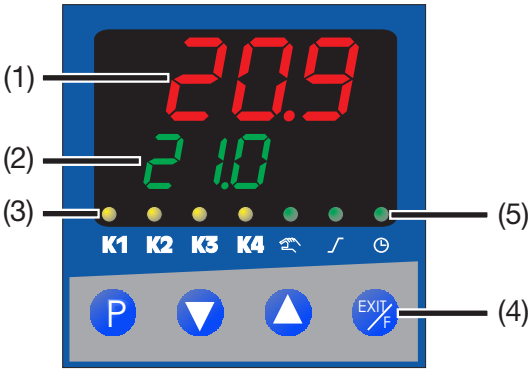
The setup program for configuring the instrument supports several languages (including German, English and French). You can use it to create and edit sets of data and transfer them to the instrument, as well as read them out from it. The data can be stored and printed out. There are additional program modules available to expand the setup program.



Startup

The startup function is a component of the setup program and is used to record process variables during startup (max. 24 hours). The charts recorded are available on the PC and can be used to document the system, for example.

Displays and controls



(1)	**7-segment display** (factory setting: process value) four-digit, red; configurable decimal place (automatic adjustment on display overflow)
(2)	**7-segment display** (factory setting: setpoint) four-digit, green; configurable decimal place; also used for operator prompting (displaying parameters and level symbols)
(3)	**Yellow indicating LED** switch positions of binary outputs 1...4 (K1…K4) (display lit = ON)
(4)	**Keys** programming/one level down; reduce value/previous parameter; increase value/next parameter; exit a level/function key (programmable)
(5)	**Green indicating LED** manual mode active; ramp function active; timer

Controller parameters

All the parameters are listed in the table, together with their meaning. Some parameters may be missing or inactive for a particular type of controller.

Parameter	Value range	Factory setting	Meaning
Proportional band	0 to 9999 digits	0 digits	Size of the proportional band 0 means that the controller structure is out of action!
Derivative time	0 to 9999 sec	80 sec	Influences the differential component of the controller output signal
Reset time	0 to 9999 sec	350 sec	Influences the integral component of the controller output signal
Cycle time	0 to 999.9 sec	20.0 sec	When using a switched output, the cycle time should be chosen so that the energy flow to the process is as continuous as is practicable without overloading the switching elements.
Contact spacing	0.0 to 999.9 digits	0.0 digits	The spacing between the two control contacts for 3-state or modulating controllers
Switching differential	0.0 to 999.9 digits	1.0 digits	Hysteresis for switching controllers with a proportional band = 0
Actuator time	5 to 3000 sec	60 sec	Actuator time range used by the control valve for modulating controllers
Working point	-100 to +100 %	0 %	The output level for P and PD controllers (if x = w, then y = Y0)
Output level limiting	0 to 100 %	100 %	Maximum limit for the output level
	-100 to +100 %	-100 %	Minimum limit for the output level

Technical data

Thermocouple input

Designation		Measuring range	Measuring accuracy[2] (incl. cold junction)	Ambient temperature error
Fe-CuNi L		-200 to +900 °C	≤ 0.25 %	100 ppm/K
Fe-CuNi J	EN 60584	-200 to +1200 °C	≤ 0.25 %	100 ppm/K
Cu-CuNi U		-200 to +600 °C	≤ 0.25 %	100 ppm/K
Cu-CuNi T	EN 60584	-200 to +400 °C	≤ 0.25 %	100 ppm/K
NiCr-Ni K	EN 60584	-200 to +1372 °C	≤ 0.25 %	100 ppm/K
NiCr-CuNi E	EN 60584	-200 to +900 °C	≤ 0.25 %	100 ppm/K
NiCrSi-NiSi N	EN 60584	-100 to +1300 °C	≤ 0.25 %	100 ppm/K
Pt10Rh-Pt S	EN 60584	0 to +1768 °C	≤ 0.25 %	100 ppm/K
Pt13Rh-Pt R	EN 60584	0 to +1768 °C	≤ 0.25 %	100 ppm/K
Pt30Rh-Pt6Rh B	EN 60584	0 to +1820 °C	≤ 0.25 %[1]	100 ppm/K
W5Re-W26Re C		0 to +2320 °C	≤ 0.25 %	100 ppm/K
W3Re-W25Re D		0 to +2495 °C	≤ 0.25 %	100 ppm/K
W3Re-W26Re		0 to +2400 °C	≤ 0.25 %	100 ppm/K
Cold junction		Pt 100, internal		

[1] in the range 300...1820 °C
[2] Accuracy refers to the maximum extent of the measuring range. The linearization accuracy is reduced with short spans.

Input for resistance thermometer

Designation		Connection circuit	Measuring range	Measuring accuracy[2]		Ambient temperature error
				3-wire	2-wire	
Pt 100	EN 60751	2-wire / 3-wire	-200 to +850 °C	≤ 0.1 %	≤ 0.4 %	50 ppm/K
Pt 1000	EN 60751	2-wire / 3-wire	-200 to +850 °C	≤ 0.1 %	≤ 0.2 %	50 ppm/K
KTY11-6		2-wire	-50 to +150 °C		≤ 2.0 %	50 ppm/K
Sensor lead resistance		max. 30 Ω per lead for a 3-wire circuit				
Measuring current		approx. 250 µA				
Lead compensation		Not required for a 3-wire circuit. With a 2-wire circuit, lead resistance can be compensated by correction of the process value.				

Input for standard signals

Designation	Measuring range	Measuring accuracy[2]	Ambient temperature error
Voltage	0(2) to 10 V Input resistance R_E > 100 kΩ	≤ 0.1 %	100 ppm/K
Current	0(4) to 20 mA, voltage drop ≤ 2.2 V	≤ 0.1 %	100 ppm/K

[2]The accuracy refers to the maximum extent of the measuring range. The linearization accuracy is reduced with short spans.

Binary inputs

Floating contact	open = inactive; closed = active

Measuring circuit monitoring

In the event of a fault, the outputs assume a defined status (configurable).

Sensor	Underrange	Overrange	Probe / lead short-circuit	Probe / lead short-circuit
Thermocouple	•	•	-	•
Resistance thermometer	•	•	•	•
Voltage 2 - 10V	•	•	•	•
0 - 10V	-	•	-	-
Current 4 - 20mA	•	•	•	•
0 - 20mA	-	•	-	-

• = detected - = not detected

Outputs

Relay SPST (normally open) contact rating contact life	 max. 3A at 230V AC resistive load 150,000 operations at rated load/350,000 operations at 1A 310,000 operations at 1A and $\cos\varphi > 0.7$
Logic output	0/12V / 20mA max.
Voltage (option) output signals load resistance accuracy	 0 - 10V / 2 - 10V $R_{load} \geq 500\Omega$ $\leq 0.5\%$
Current (option) output signals load resistance accuracy	 0 - 20mA / 4 - 20mA $R_{load} \leq 500\Omega$ $\leq 0.5\%$

Controller

Controller type	2-state controller, 3-state controller, modulating controller, continuous controller
Controller structures	P/PI/PD/PID
A/D converter	16-bit resolution
Sampling time	250ms

Timer

Accuracy	±0.5% ± 25ppm/K

Electrical data

Supply voltage (switch-mode PSU)	110 - 240V AC -15/+10%, 48 - 63Hz 20 - 30V AC/DC, 48 - 63Hz
Electrical safety	to EN 61010, Part 1 overvoltage category III, pollution degree 2
Power consumption	max. 15VA
Data backup	EEPROM
Electrical connection	at the rear via screw terminals (pluggable terminal strips), conductor cross-section up to 2.5mm^2 (type 702071: up to 1.3 mm^2); see mounting information on Page 5
Electromagnetic compatibility interference emission interference immunity	EN 61326-1 Class A to industrial requirements

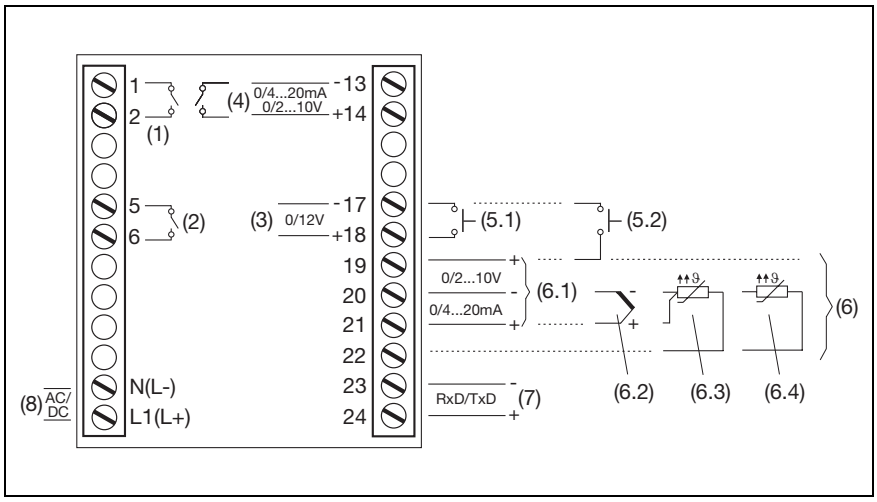
Interface

Interface type	RS485
Protocol	Modbus
Baud rate	9600. 19200, 38400
Device address	0...255
Max. number of nodes	32

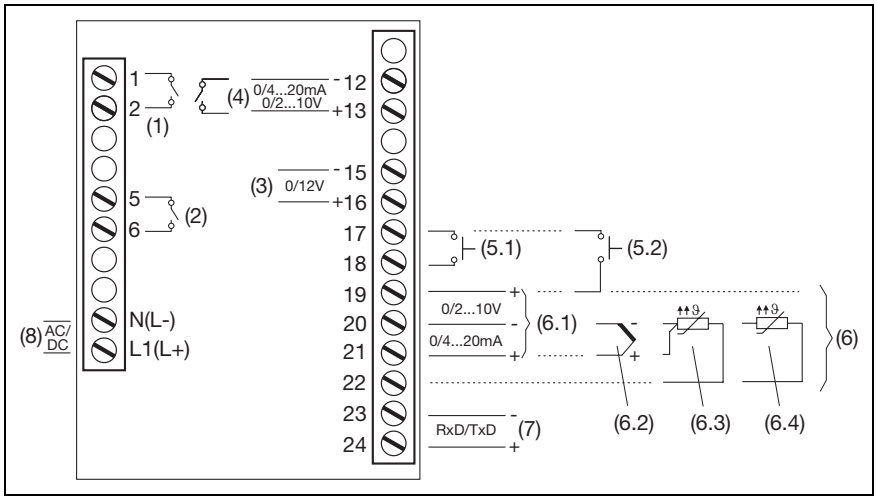
Housing

Housing type	plastic housing for panel mounting to IEC 61554
Depth behind panel	
Type 702071	90.5 mm
Type 702072	67.0 mm
Type 702074	70.0 mm
Ambient/storage temperature range	-5 to +55 °C / -40 to +70 °C
Climatic conditions	rel. humidity < 90 % annual mean, no condensation
Operating position	any
Enclosure protection	to EN 60529, at front IP 65, at rear IP 20
Weight (fully fitted)	
Type 702071	approx. 123 g
Type 702072	approx. 173 g
Type 702074	approx. 252 g

Connection diagram, type 702071



Connection diagram, type 702072 and type 702074



(1) Output 1 (K1): Relay 230 V AC/3 A

(2) Output 2 (K2): Relay 230 V AC/3 A

(3) Output 3 (K3): Logic 0/12 V
(at type 702071 as an alternative to binary input1, configurable)

(4) Output 4 (K4), optional:
Analog output (0/4 - 20 mA or 0/2 - 10 V) or relay 230 V AC/3 A

(5.1) Binary input 1 (floating contact)
(at type 702071 as an alternative to output 3, configurable)

(5.2) Binary input 2 (floating contact)
(alternative to input 0/2...10 V, configurable with setup program)

(6) Analog input

(6.1) Standard signals
(0/4 - 20 mA or 0/2 - 10 V)
(input 0/2 - 10 V alternative to binary input 2)

(6.2) Thermocouple

(6.3) Resistance thermometer (3-wire)

(6.4) Resistance thermometer (2-wire)

(7) RS485 interface (option)

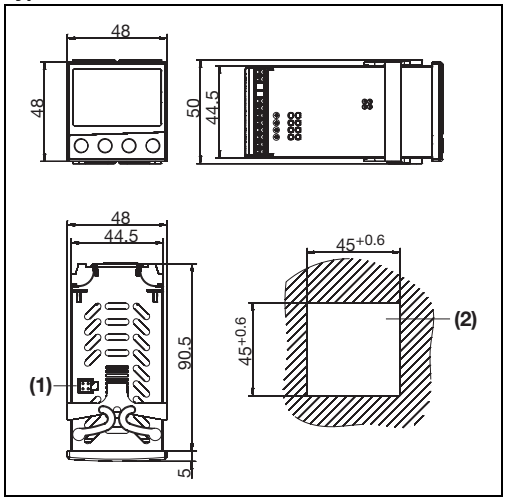
(8) Power supply
110-240 V AC
(option: 20-30 V AC/DC)

Mounting information for conductor cross-sections

	Type 702071	**Type 702072 Type 702074**
single-core	≤ 1.3 mm²	≤ 2.5 mm²
finely stranded, with core ferrules	≤ 1.0 mm²	≤ 1.5 mm²

Dimensions

Type 702071

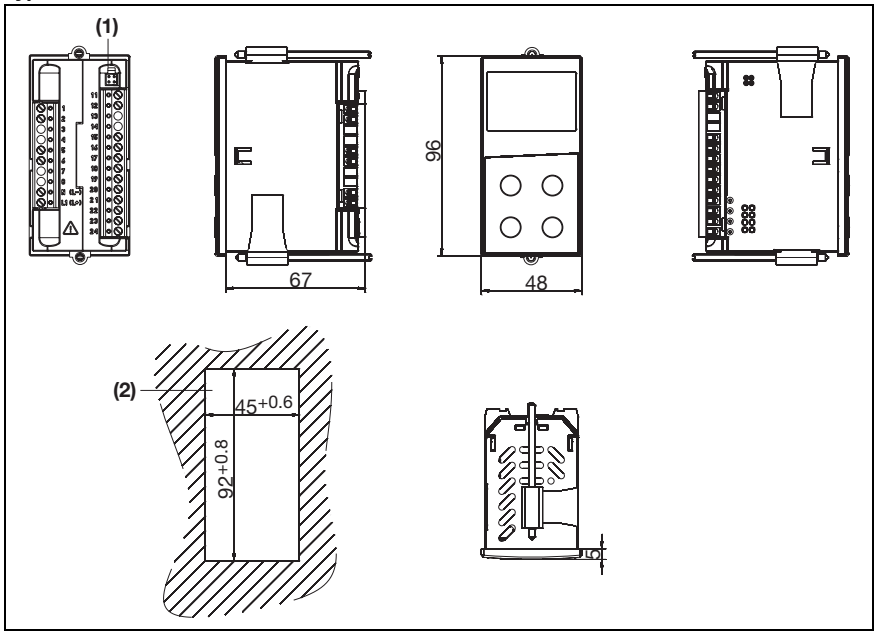


(1) PC interface adapter (setup connector)

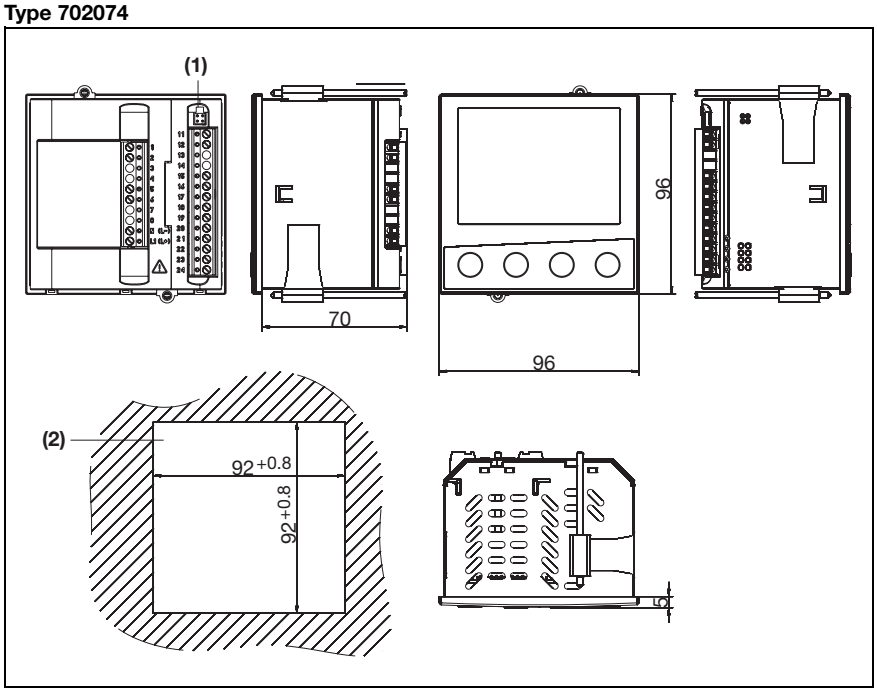
(2) panel cutout

Close mounting Minimum spacing of panel cutouts		
Type	horizontal	vertical
without setup connector:		
702071	> 8mm	> 8mm
702072	> 10mm	> 10mm
702074	> 10mm	> 10mm
with setup connector:		
702071	> 8mm	> 65mm
702072	> 10mm	> 10mm
702074	> 10mm	> 10mm

Type 702072



Type 702074



Type description

Basic type

702071	**Type 702071** (nominal size 48mm x 48mm) 1 analog input, 2 binary inputs (alternative to logic output and input 0/2…10V, resp.)
702072	**Type 702072** (nominal size 48mm x 96mm) 1 analog input, 2 binary inputs (one binary input alternative to input 0/2…10V)
702074	**Type 702074** (nominal size 96mm x 96mm) 1 analog input, 2 binary inputs (one binary input alternative to input 0/2…10V)

Basic type extensions

8	Standard, with factory settings
9	Programming to customer specification

Outputs 1 - 2 - 3 - 4

1130	Relay - relay - logic 0/12V
1131	Relay - relay - logic 0/12V - relay
1134	Relay - relay - logic 0/12V - analog output

Supply

23	110 - 240V AC, 48 - 63Hz
25	20 - 30V AC/DC, 48 - 63Hz

Interface

00	without
53	RS485 interface with electrical isolation

	/		-		-		-			**Type coding**
702071	**/**	**8**	**-**	**1130**	**-**	**23**	**-**	**00**		**Example**

Scope of delivery:
- controller
- seal
- mounting brackets
- operating manual B70.2070.0 in DIN A6 format

A CD with demo setup software and PDF documents (operating manual and other documentation) can be ordered separately.